kura*ray*







Mono-colored zirconia for framework 90-minute Sintering*





New Addition to KATANA™ Zirconia LT (Low Translucent) HT and LT series has different levels of translucency. making them especially suitable for porcelain layering!

Different levels of translucency allow you to choose between HT and LT to fabricate a highly esthetic porcelain-fused zirconia restoration with minimum laboratory effort. Porcelain-fused zirconia restorations tend to have a thin framework; their appearance may be affected by the color of the abutment. Select HT if you want to reflect the color of the abutment; select LT if you want to mask the color of the metal or discolored abutment. These options make it easier to achieve an esthetic color adjustment.

Selecting Right Translucency for Framework

By properly using HT and LT, you can accurately select various abutment colors.



Use Shade Base and Opacious Body to adjust the base color according to the target shade you want to achieve.

Masking degree comparison between HT and LT on the metal abutment (Frame thickness 0.4mm)



Non discolored Abutment Non discolored Abutment



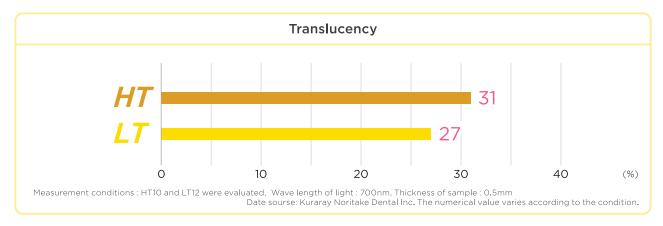
Metal Abutment

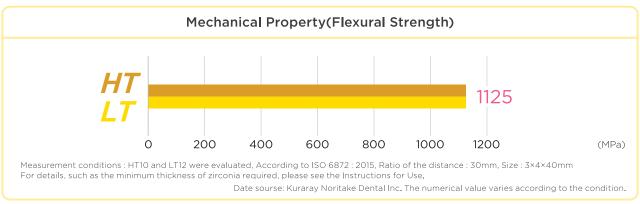
Metal Abutment

Metal Abutment

Translucency and Mechanical Property Needed to Fabricate Restorations

Both HT and LT have the required mechanical property to serve in a variety of applications, from single crowns to bridge frameworks. The masking ability of the LT is well-balanced, due to its good level of translucency.













1. Shade taking

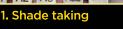
2. Checking the frame on the model

3. Seating in the mouth

Picture provided: Cusp Dental Supply Inc., Kazunobu Yamada, RDT Clinical cases contributed by Junichi Yoshida, DDS, Restoration fabricated by Kazunobu Yamada, RDT









2. Checking the frame on the model

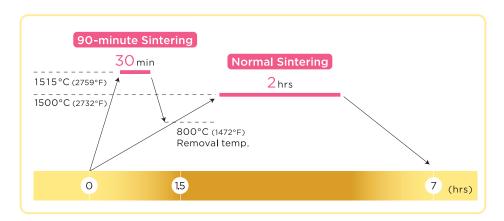


3. Seating in the mouth (Both restorations used LT)

90-minute Sintering Up to a 3-unit Bridge

In addition to the usual sintering time (approximately 7 hours), under our proprietary zirconia technology, the zirconia can be sintered in approximately 90 minutes* without any compromise of translucency or mechanical strength.

*The material is removed from the furnace at 800°C.



Fast Sintering Furnaces

Listed below are examples of furnaces which can reach the desired high temperature:

- Austromat 674i
- inFire HTC speed
- Sintra Plus

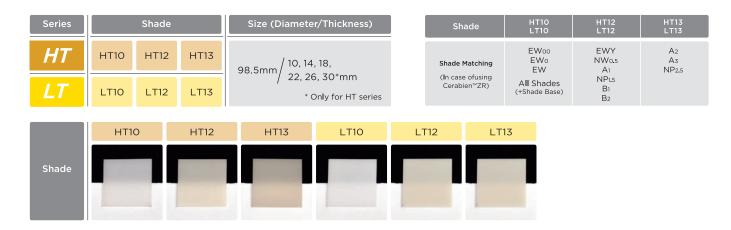






	High Temp.	Hold Time	Rate of Temp. increase	Rate of Temp. decrease
Normal Sintering	1500°C (2732°F)	2hrs	10°C (18°F)/min	-10°C (-18°F)/min
90-minute Sintering	1515°C (2759°F)	30 min	35°C (63°F)/min	-45°C (-81°F)/min

Line up









- Before using this product, be sure to read the Instructions for Use supplied with the product.
- The specifications and appearance of the product are subject to change without notice.
- \bullet Printed color can be slightly different from actual color.

"KATANA" and "CERABIEN" are treadmarks of NORITAKE CO., LIMITED.